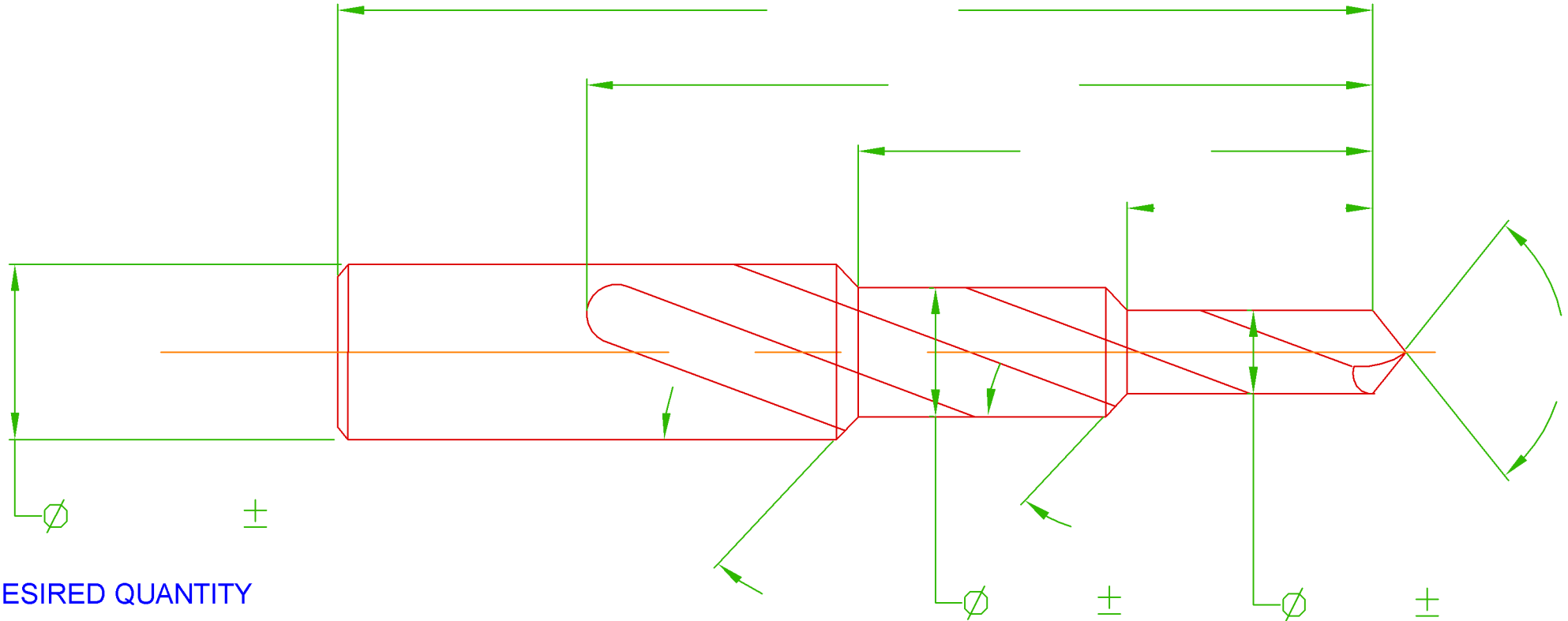


# THREE STEP DRILL



DESIRED QUANTITY

MATERIAL

# OF FLUTES

SPIRAL ORIENTATION

CUT ORIENTATION

HELIX ANGLE

BACK TAPER

COATING

COOLANT THRU

ADDITIONAL COMMENTS:

DRILL POINT STYLE:

PROGRAM #		WWW.TOOL - CRAFT.COM		CUSTOMER NAME	
STANDARD TOLERANCES		 <b>TOOL-CRAFT INDUSTRIES, INC.</b> 2525 W. 14 Mile Rd, Royal Oak, MI, 48073 (248) 549 0077		PART #	
0.00	$\pm 0.10$			DATE	REV.
0.000	$\pm 0.001$			DRAWN BY (INITIALS)	
0.0000	$\pm 0.0005$			MATERIAL	
ANGLES	$\pm 1^\circ$				